

# UNIVERSAL SYSTEMS SE CROSS REFERENCE SHEET



NORDSON® COMPATIBLE SPARE PARTS FOR **PROBLUE™** & **LIBERTY™** MELTERS

Ref#	USSE #	DESCRIPTION
105415	3005	Plug, O-ring, 9/16, pkg. of 8
105523	5509	Pkg of 5 O-rings, Viton (US028C)
105525	6206	O-ring, Viton (pkg of 4) (US122C)
121007	5110	Kit, Fuse (pkg of 4) 1 amp
121008	5109	Kit, Fuse (pkg of 4) 6.3 amp
142445	5134	Kit, Fuse (pkg of 2) 25 amp
163034	5113	Kit, Fuse (pkg of 4) 15 amp
163039	5474	Piston Cup
273139	5406	Seal, Pump
276024	5504	Valve Assembly, Drain
310904	5110	Fuse, 1 amp, Kit, 4
503696	5425	Cage, Ball, Siphon
503709	5423	Seat, Ball, Pressure
900000	5456	Ball, 440 Stainless Steel, 0.375 in.
900001	5457	Ball, 440 Stainless Steel, 0.500 in.
939113	5113	Fuse, 15 amp, Kit, 4
939491	5134	Fuse, 25 amp, Kit, 2
939683	5109	Fuse, 6.3 amp, Kit, 4
393708	5110	Fuse, 1 amp, Kit, 4
939992	5135	Fuse, 30 amp
940101	6010	O-ring, Viton (US010C)
940133	6013	O-ring, Viton, 0.426 x 0.070 in.
940172	6017	O-ring, Viton, 0.676 x 0.070 in.
940261	6026	O-ring, Viton, 1.250 x 1.375 x 0.063 in.
940281	6028	O-ring, Viton (US028C)
940332	6033	O-ring, Viton, 2.000 x 2.125 x 0.063 in.
941172	6117	O-ring, Viton (US117C)
942111	6211	O-ring, Viton, 0.812 x 0.062 x 0.125 in.
945037	6037	O-ring, Viton, 1 in. Tube
952100	5458	U Cup, Viton
954013	6413	Backup ring, Teflon
954036	6410	Back-up Ring
973543	3003	Plug, O-ring, Straight Thread, 7/16-20
973574	3004	Plug, O-ring, Straight Thread, 9/16-18
984092	5450	Nut, Hex, Lock, Torque, M6, Class 10
986331	5472	Retaining Ring, Internal, 100, Push-on
1017189	5434	Tube, Cross-over, Pump
1017849	6413	Backup ring, Teflon, 0.273 x 0.045
1019515	6195	O-ring, Viton, 0.50 x 0.75 x 0.125 in.
1021919	10-21919US	Filter Assembly, 100-mesh, with O-ring
1028304	10-28304US	Kit, Service, Pump for P4, P7 & P10
1028305	10-28305US	Filter Assembly, 100-mesh, with O-ring
1028307	10-28307US	Kit, Service, Pneumatic Panel Assembly
1028308	10-28308US	Kit, Service, Pressure Discharge Valve
1028309	10-28309US	Kit, Service, Manifold P4, P7 & P10
1028320	5115	Sensor, Temperature, RTD
1028321	10-28321US	Thermostat, 500 F, with Screws
1028329	10-28329US	Kit, Service, Fuse, Main Circuit Board
1028331	10-28331US	Kit, Service, Hose/Gun Module

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## Packaging Line Hot Melt Equipment Maintenance Recommendations

Based on how many hours you run your hot melt system

	Hours Run	Service Type	Recommendations	Replacement Part #	Service check
Melter	500	Replace Tank Filter	Keep 2 spare filter per tank		<input type="checkbox"/>
	1000	Clean tank with Purge Plus	Clean tank reservoir		<input type="checkbox"/>
Pump	2500	Clean and Flush Pump	Send in pump for clean and flush of all char		<input type="checkbox"/>
	5000	Replace Pump	Send old pump in for rebuild		<input type="checkbox"/>
Hose	Stops Heating	Replace Hose	Keep 1 spare hose for each size used		<input type="checkbox"/>
In-line Filters	150	Replace Filter	Keep 5 spare filters for each filter body		<input type="checkbox"/>
Gun Head	Stops Functioning	Replace Gun Head	Keep 1 spare gun head for each type used		<input type="checkbox"/>
Module	1000	Change Module	Match spare quantity to the number of modules on each gun head		<input type="checkbox"/>
Nozzles	120	Replace Nozzle	Keep 6 spare nozzles per line		<input type="checkbox"/>



Optimize Performance



Ensure Quality



Improve Performance Life



Easy Installation



Reduce Charring

